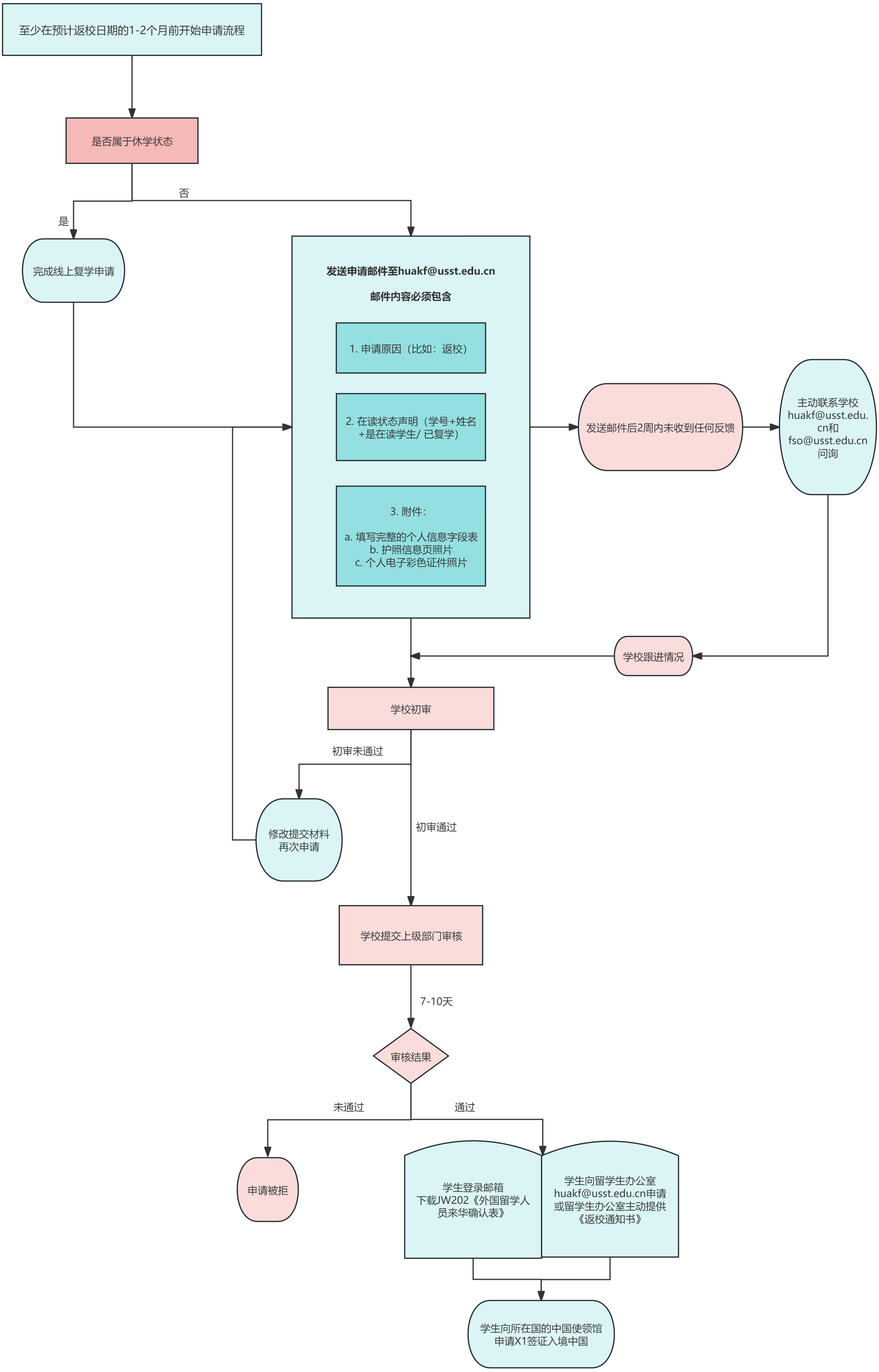学历留学生来华再入境签证办理流程图